



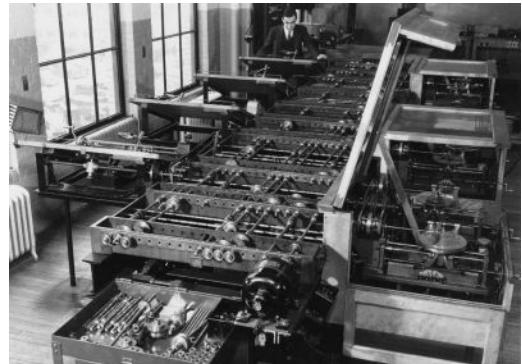
Prof. Neil Gershenfeld
Director

<http://cba.mit.edu/~neilg>

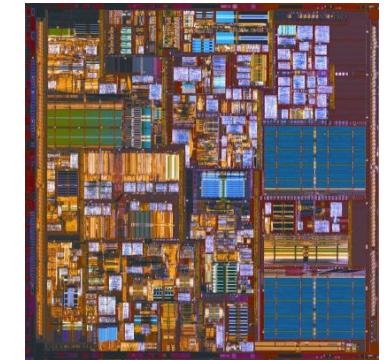
Digital Revolutions



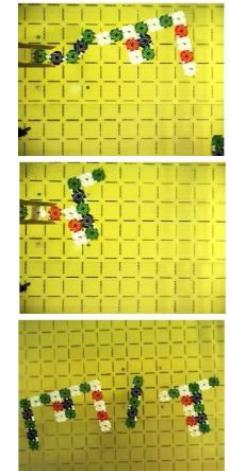
analog → digital communication
~1945



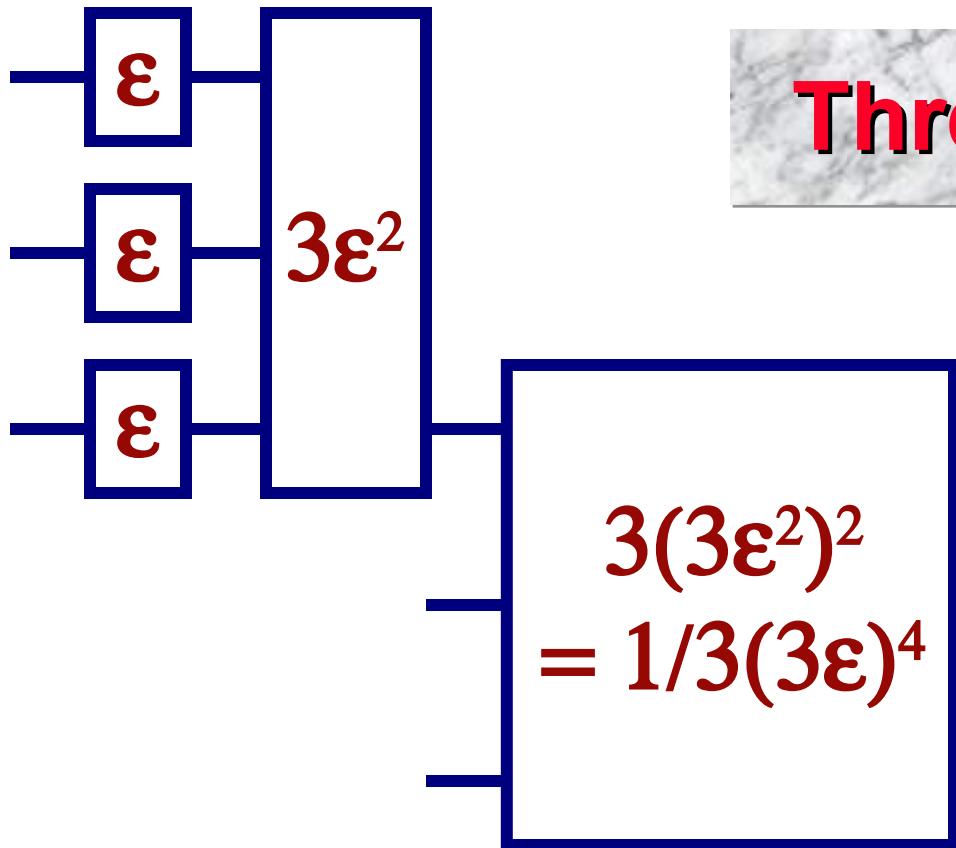
↓
analog → digital computation
~1955



↓
analog → digital fabrication
~2005



Threshold Theorems

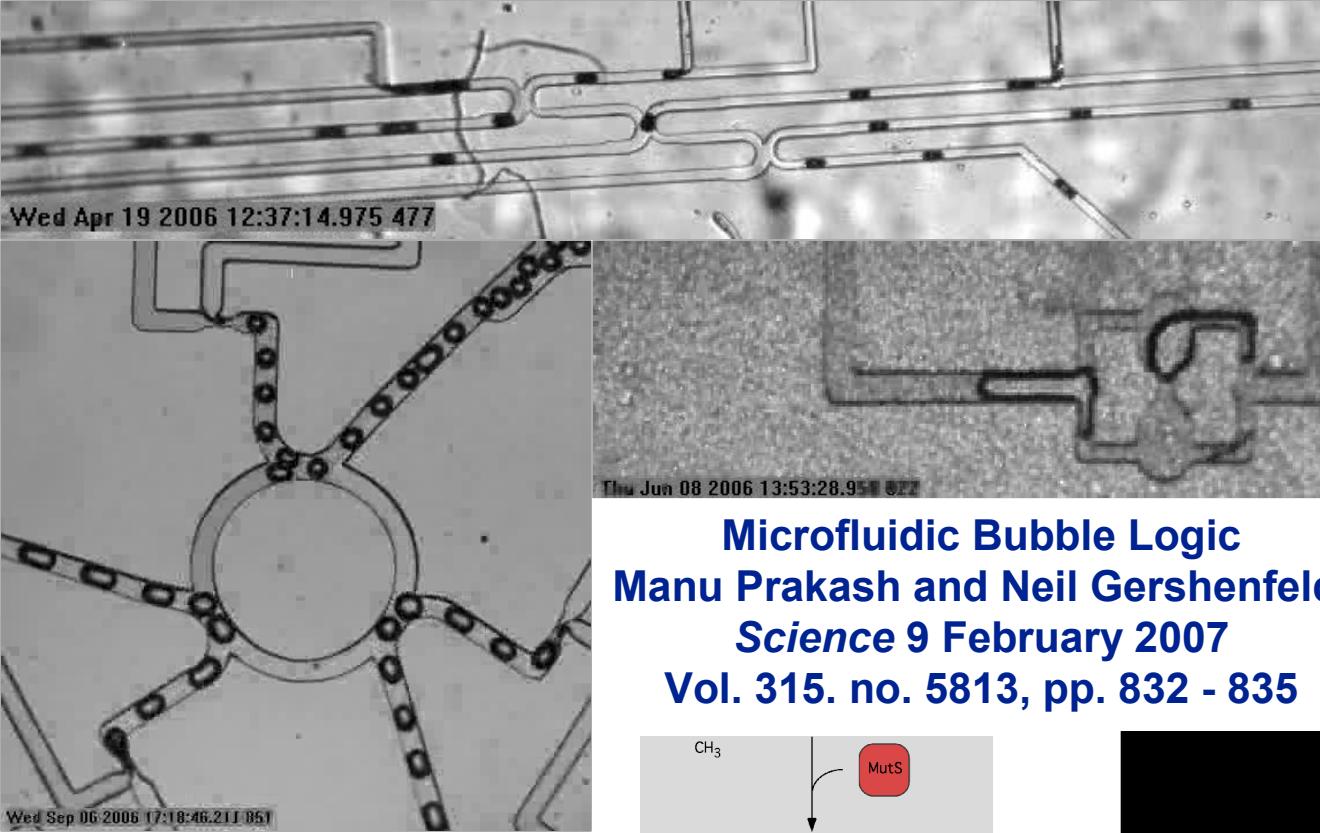


⋮

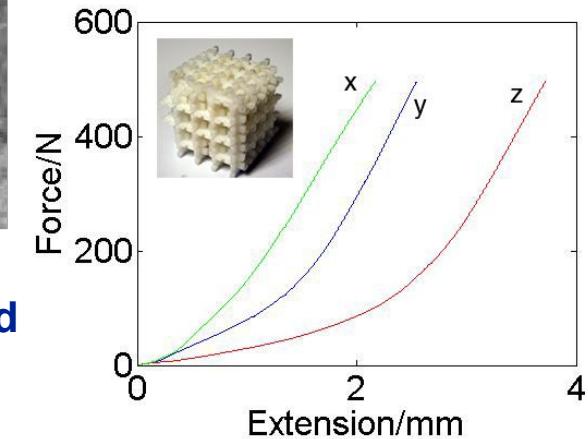
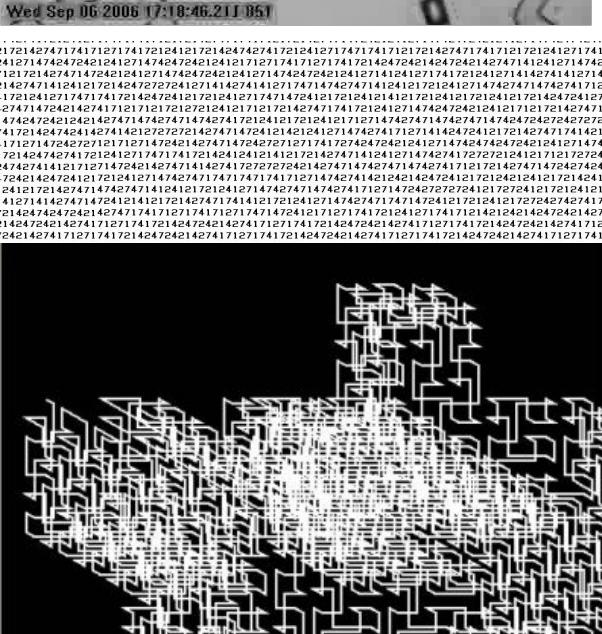
3^n

⋮

$1/3(3\varepsilon)^{2n}$

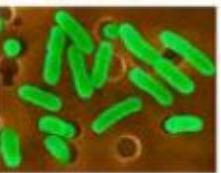
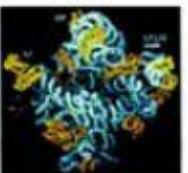


Microfluidic Bubble Logic
Manu Prakash and Neil Gershenfeld
Science 9 February 2007
Vol. 315. no. 5813, pp. 832 - 835



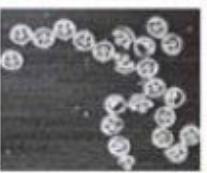
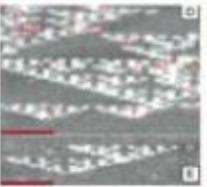
Robotics: Self-Replication from Random Parts
Saul Griffith, Dan Goldwater, Joseph Jacobson
Nature 437, 636 (29 September 2005)

BIOLOGY

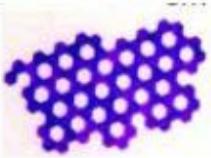
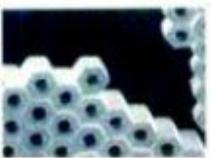
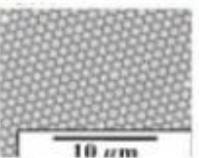
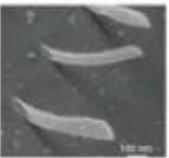


THE CENTER FOR
BITS AND ATOMS
Massachusetts Institute of Technology

PROGRAMMABLE ASSEMBLY



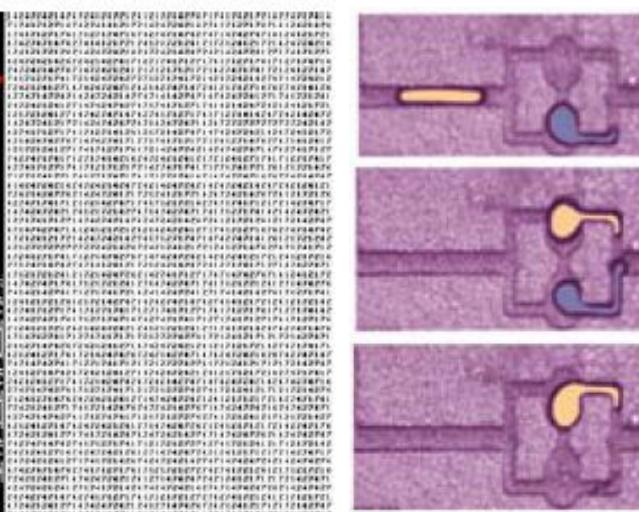
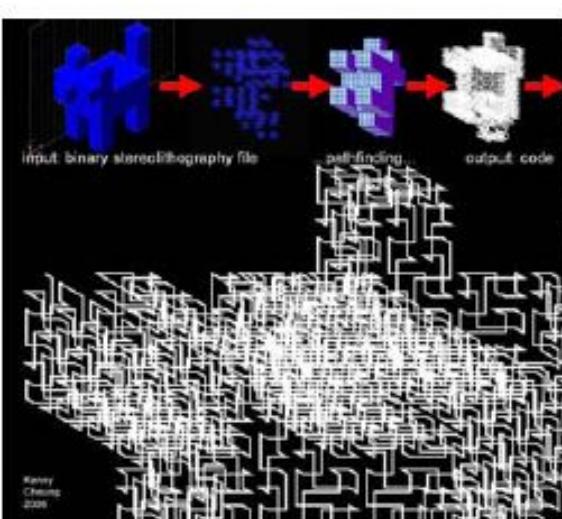
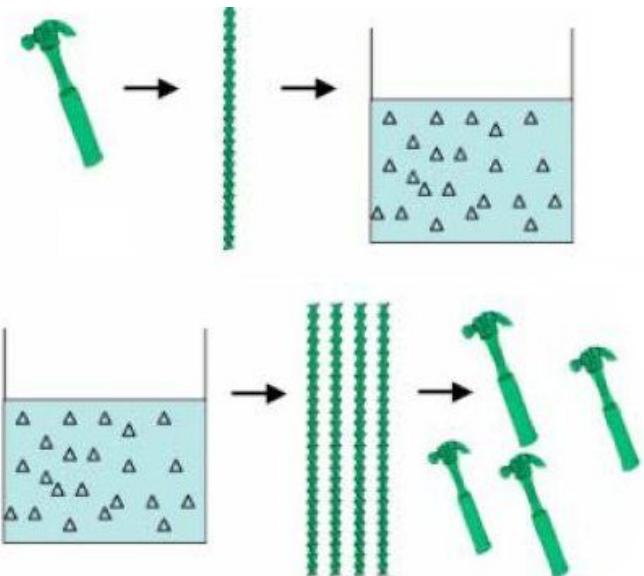
CODED ASSEMBLY



SELF ASSEMBLY



Makani POWER



m

in



mm

out



μm

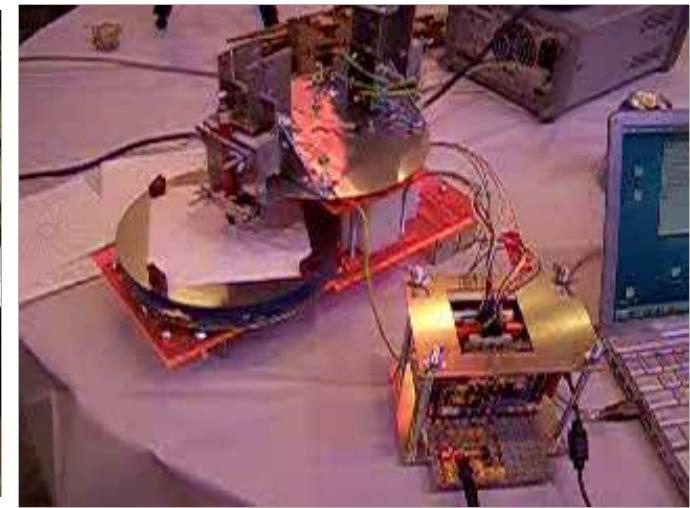
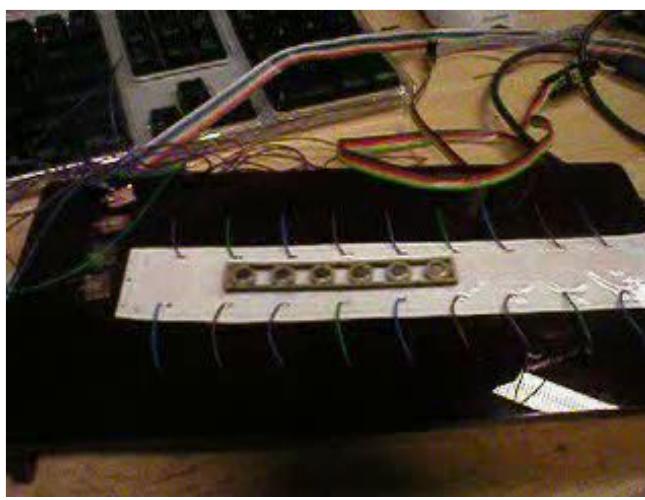


nm



How To Make (almost) Anything

Date	Subject
9/10	Design Tools, Input Devices
9/24	Machining
10/1	3D Printing, NC machining
10/15	Laser, Water Jet, NC Knife Cutting
10/22	Materials and Finishes
10/29	Forming and Molding
11/5	Basic Electronics
11/12	ECAD
11/19	Sensor Technology
11/26	Programmable Logic
12/3	Microcontrollers
12/10	Wired & Wireless Communications



The Liberal Arts



The Trivium

- Grammar
- Rhetoric
- Logic

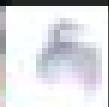
The Quadrivium

- Arithmetic
- Geometry
- Music
- Astronomy

The Illiberal Arts



CNN



HIGHLIGHT

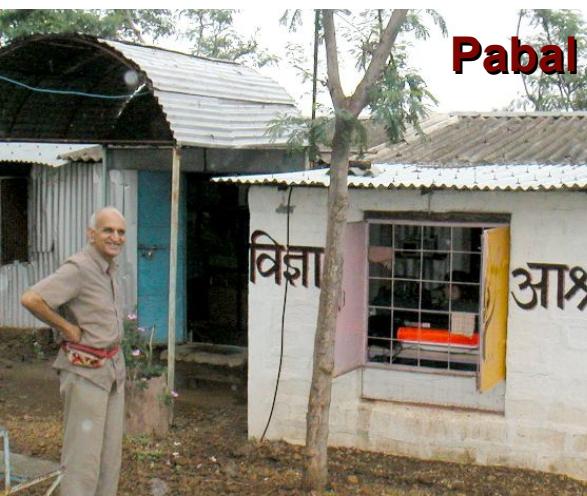


Ghana, South Africa,
India, Costa Rica,
Boston, Norway, ...



Fab Labs

*fabrication and
instrumentation divide*

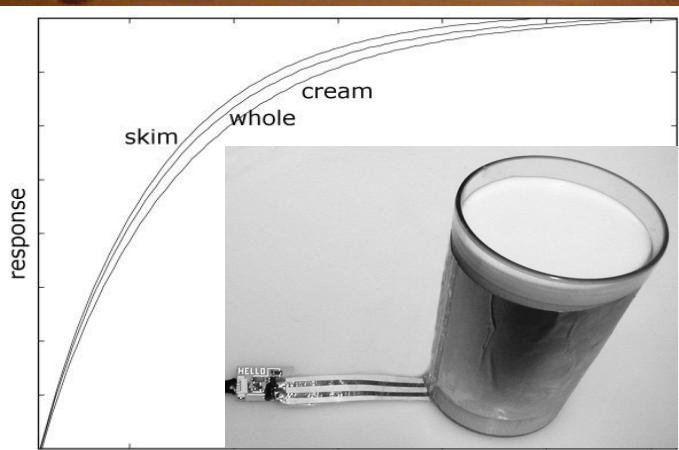


Sekondi-Takoradi



Soshanguve

Lyngen



invention
↑
job creation
↑
problem solving
↑
education
↑
empowerment



The Third International
Fab Lab Forum
and
Symposium on Digital Fabrication

Pretoria, South Africa
June 29, 2006



9:00-9:30 Introduction

Neil Gershenfeld
CSIR, AMTS, DST

9:30-10:45 Foundations

Charles Bennett: *molecular machines*

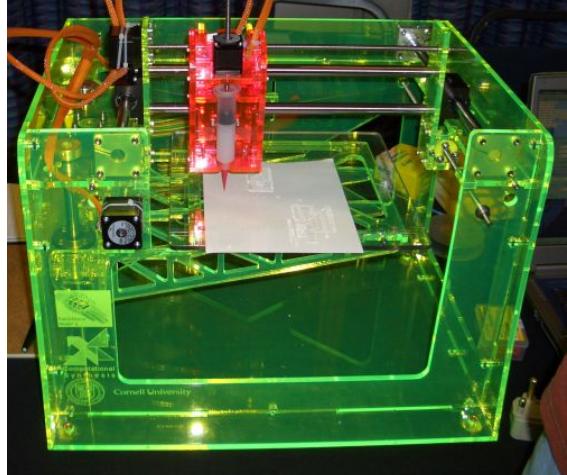
Joe Jacobson: *fabricational complexity*

Saul Griffith: *programmed assembly*

Paul Rothemund: *DNA origami*

Erik Winfree: *algorithmic self-assembly*

Hod Lipson: *machines that make machines*



9:00-9:15: Welcome and Introduction

Don Levy (University of Chicago)
Neil Gershenfeld (MIT)

9:15-10:30: Form and Function

George Church (Harvard)
Fabricating with DNA
Pete Carr (MIT)
Error-Corrected DNA Synthesis
Milan Stojanovic (Columbia)
DNA Computing and Robotics
Millie Firestone (Argonne National Laboratory)
Design and Fabrication of Nanomaterials
Manu Prakash (MIT)
Microfluidic Bubble Logic

10:30-11:00: Break

11:00-12:30: Form and Function

George Popescu (MIT)
Digital Materials and Printers
Evan Malone, Jonathan Hiller (Cornell)
Printing Electromechanical Machines
Larry Sass (MIT)
Large-Scale Rapid Prototyping
Berok Khoshnevis (USC)
Solid Free Form Fabrication
Luis Lafuente Molinero (MIT)
Fabricational Capacity

12:30-2:00: Lunch

Gordon Center Atrium



FAB 4:
The Fourth International Fab Lab Forum
and Symposium on Digital Fabrication

August 22-23 2007



2:00-3:30: Applications and Implications

Smári McCarthy (Vestmannaeyjar, Iceland)
Digital Design Tools
Peter Bosscha (Council for Scientific and Industrial Research, South Africa)
Thinner Clients
George Sergiadis (Aristotle University of Thessaloniki, Greece)
Field Fabrication of Advanced Antennas
Dhananjay Gadre (Netaji Subhas Institute of Technology, India)
Lighting and Instrumentation
Saul Griffith (Makani Power)
Making Trouble

3:30-4:00: Break

4:00-5:30: Applications and Implications

Anil Gupta (Indian Institute of Management Ahmedabad, India)
Grass-Roots Invention
Ian Foster (Argonne National Laboratory)
Technology for Distributed Collaboration
Joel Cutcher-Gershenfeld (University of Illinois at Urbana-Champaign)
Lateral Alignment of Stakeholders in Innovation Networks
Leo Kadanoff (University of Chicago, American Physical Society)
Formal and Informal Science

5:30-7:00: Reception

Gordon Center Atrium

7:00 - I-House

Coulter Lounge
Mobile Fab Lab



The Fab Foundation

invention as aid



The Fab Fund

VC + microfinance = micro-VC



The Fab Academy

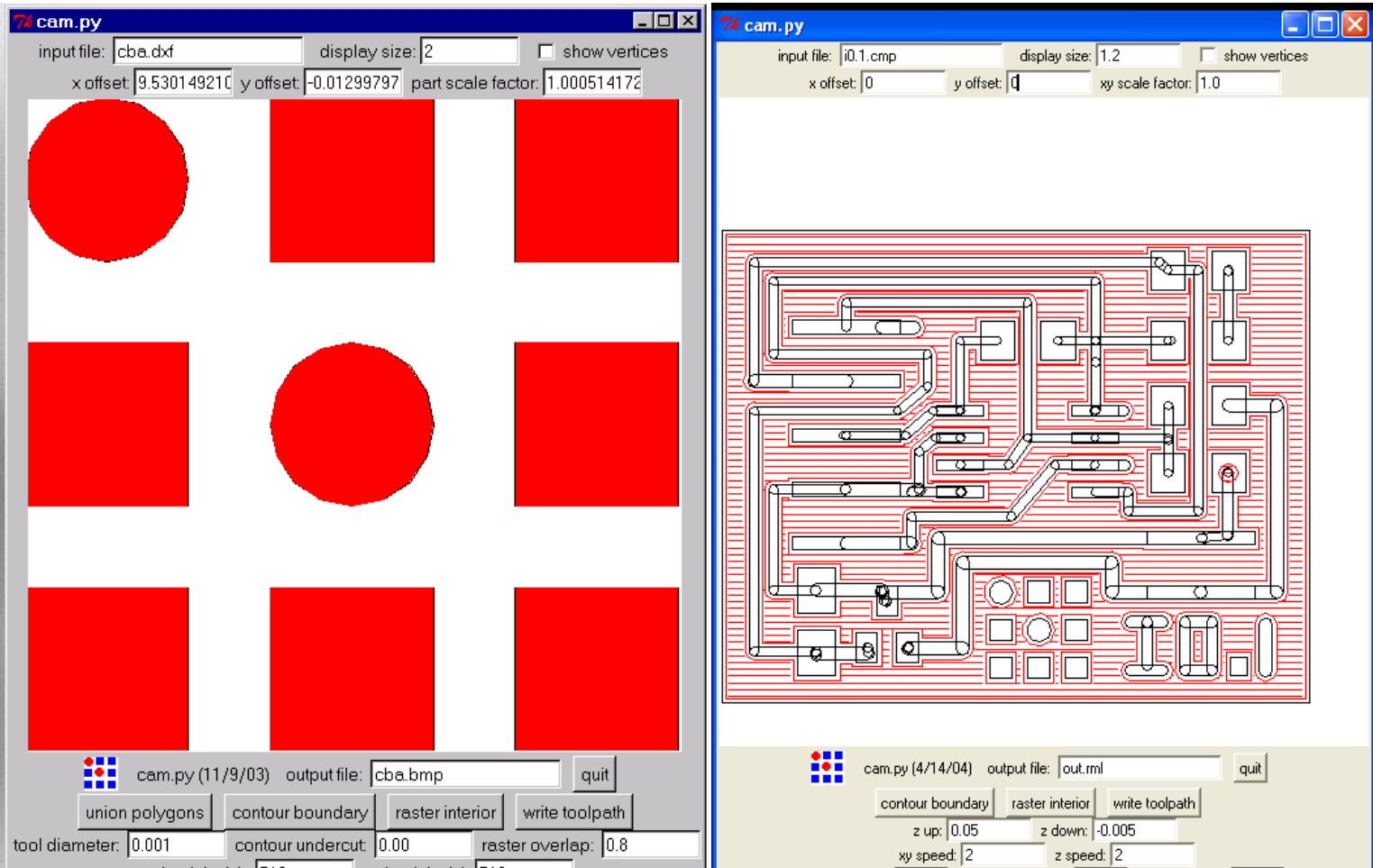
distributed technical education

research partnerships

enabling processes and projects



cam.py

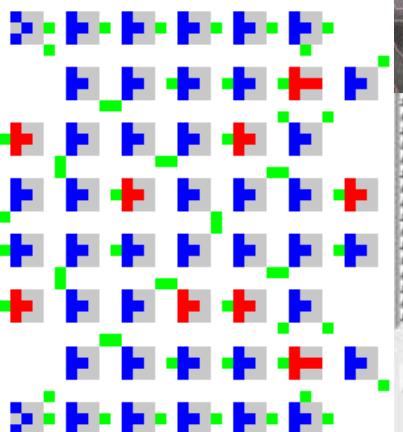
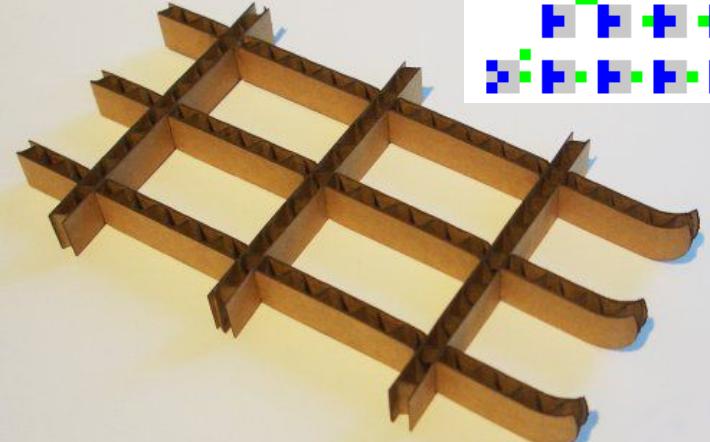
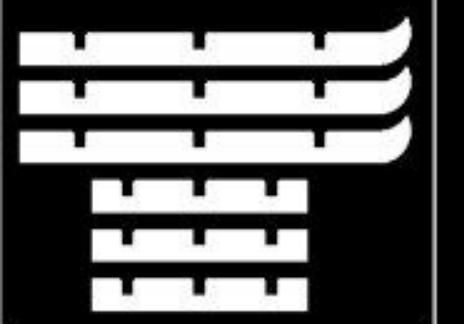
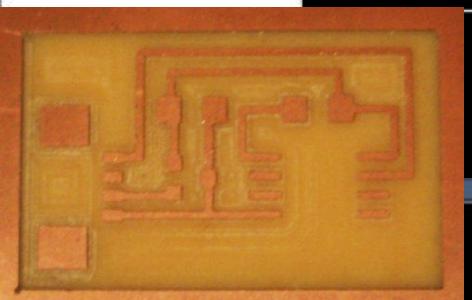
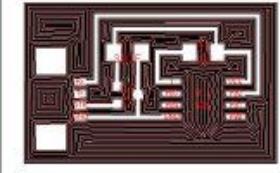


HFW FWD Mag E-Beam Spot Tilt 2 μm
15.2 μm 4.906 20.0 kX 15.0 kV 3 0.0°

input: SVG, DXF (2D,3D), Gerber PCB, Excellon drill, JPG, TIFF, STL

output: G code, Roland mill & cutter, Omax waterjet, Epilog & Universal lasercutter, FEI focused ion beam, Haas machining center, Resonetcs excimer micromachining

cad.py



```

define shapes and transformations

circle(w, h, c)
cylinder(w, h, z, m, r)
sphere(w, r, m, r)
torus(d, w, h, m, r)
rectangle(w, h, p, v, l)
cube(d, w, y, d, m, l)
addpart(part)
intersect(part1, part2)
subtract(part1, part2)
move(part, x, y)
rotate(part, theta)
rotate_x(part, theta)
rotate_y(part, theta)
rotate_z(part, theta)

```

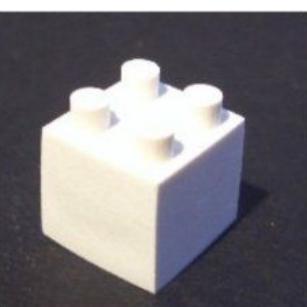
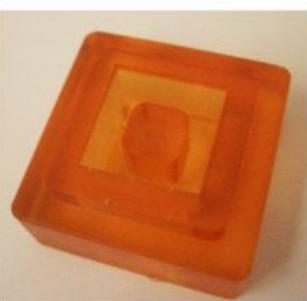
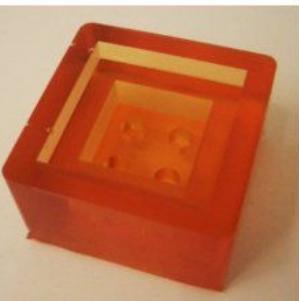
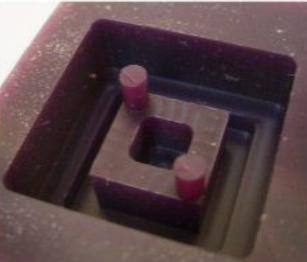
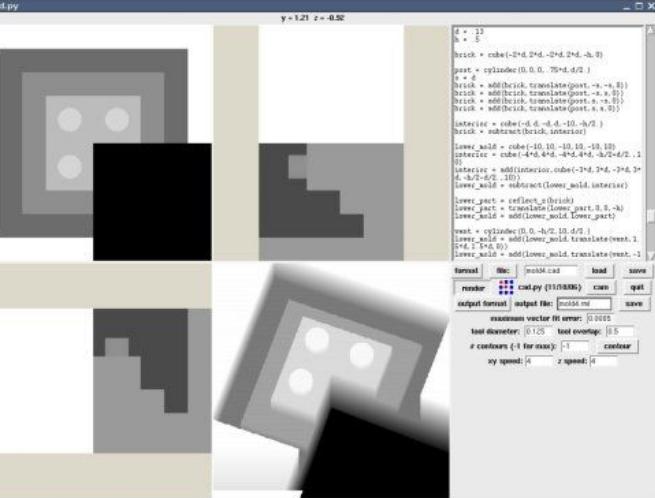
A screenshot of a software application's menu bar. The 'File' menu is open, displaying the 'Open' command with a file icon, and the 'Save' command.

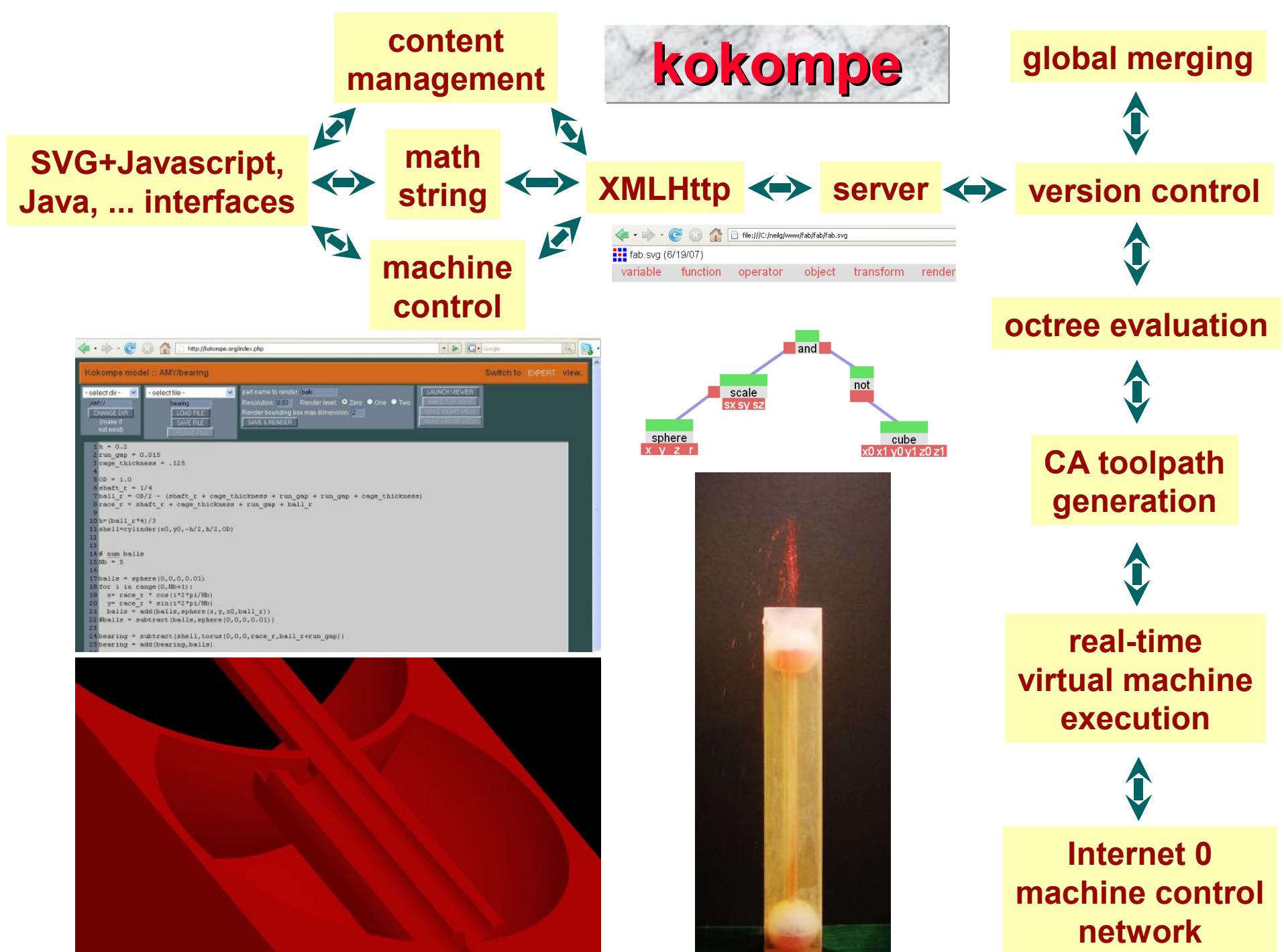
SAT function:

```

((<<<<((x > -0.25) & (x < 0.25) & (y >
0) & ((x < -0.4)) | 1 (((((x-0.25)+2+(-X-0.4)
+2)*x<=0.4-2*x)&(-1+((X-0.25)+2+(-X-0.4)
+2)*x<=0.4+2*x))|-((X-0.4)-10)*x<=2.2
5)&((T>-20)&(T<10)))|=-(((X-1.5)
*(>-0.75)&((X-1.5)<0.07)|*(T-0.4)
+>-0.2)&((X-0.4)<0))|(((cos(0.785
398163397)*((X-1.5)-0)*sin(0.785398163397)*((X-
0.4))-0.8))|*0.6|*icos(0.785398163397)*
((X-1.5)-0)*sin(0.785398163397)*((Y-0.4)-0.1))
11|*1.8|*icos(0.785398163397)*((X-1.5)-0)
|*cos(0.785398163397)*((Y-0.4)-0.1))|>3|*&
((sin(0.785398163397)*((X-1.5)-0.1)*cos(0.78
5398163397)*((Y-0.4)-0.1))|*1.11118*-(((X-
1.5)>-10)&((X-1.5)<10)|*(T-0.4)
+0|*((T-0.4)<100))|*(((cos(0.0)-0)
-0.07)*((X-0.4)<0.07))|*((Y-0.4)>-0.2)
6|*((T-0.4)<0.07)|*1|*icos(0.785398163397)*
((X-0.4)-0)*sin(0.785398163397)*((Y-0.4)-0.1))
|-0.16|*icos(0.785398163397)*((X-0.4)-0)*sin(0.
785398163397)*((Y-0.4)-0.1))|*1.118|*(<-x
+0|*0.785398163397)*((X-0.4)-0)*cos(0.78539816339
7)*((T-0.4)-0.2))|*0.06|*(-sin(0.785398163397
)*((T-0.4)-0.2))+cos(0.785398163397)*((T-0.4)-0)

```





76 BLD Controller

input rml file: C:/neilg/www/fab/class/mold.

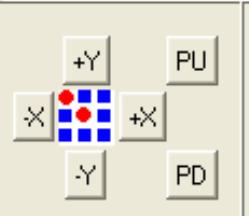
XY Velocity (steps/s): 4 Z Velocity (vzunits/s): 4

XY units (steps/inch): 32 Z units (zunits/inch): 32

Only one step at once

Prev Reading rml command 20 Next

rml command: PU2333,1666
bld command: PU20,20;
IO command: [34048, 65044, 64532]


 Number of steps(zunits):
 X -Y Up
 +X +Y Down

bldControl.py (5/21/07)



76 GIK Controller

inches/GIKu: steps/turn:
 clicks/inch (X): XZ velocity (x100rpm):
 clicks/inch (Z): 1/4 velocity (x100rpm):

Only one unit at once

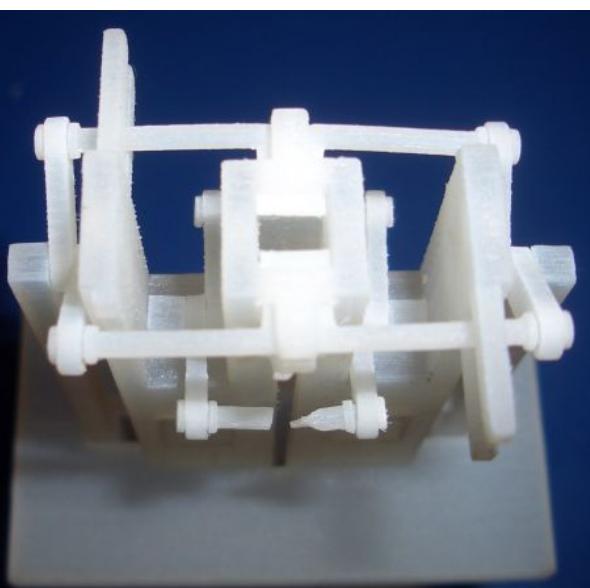
 GIKControl.py (05/21/07)

1/4 turn Motor

Info:

XZ Motors

X direction Move in X or Z (GIKu):
 +X direction
 Up
 Down



76 thttp.py

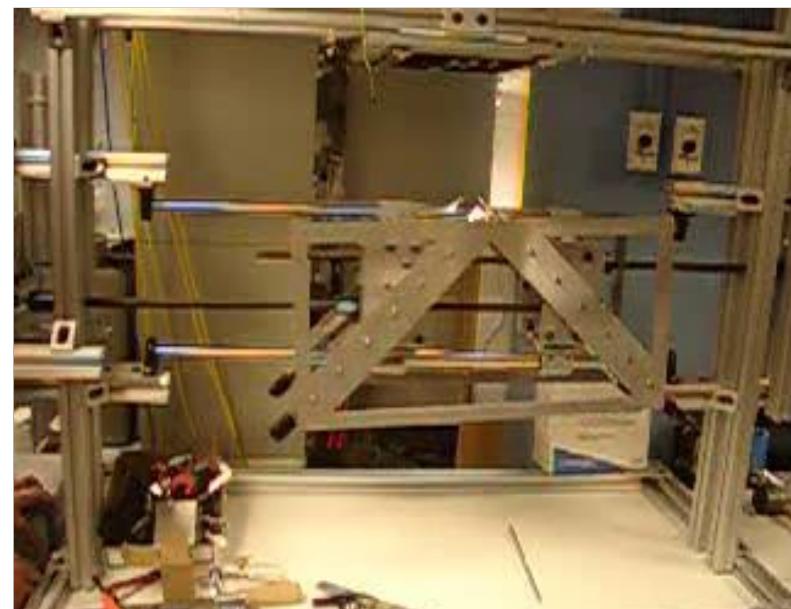
incoming packet:

source address: 10 . 5 . 0 . 249
destination address: 192 . 0 . 0 . 1
source port: 1234 destination port: 6453
data: GET /192.0.0.1:64532 HTTP/1.1|Us|

Web server port: 1234

outgoing packet:

source address: 10 . 0 . 0 . 1
destination address: 192 . 0 . 0 . 1
source port: 0 destination port: 6453
data:



**WHEN THINGS
START TO THINK**



*Henry Holt
and Company*
(Amazon top 10)

Basic Books
(BusinessWeek
best of 2005)

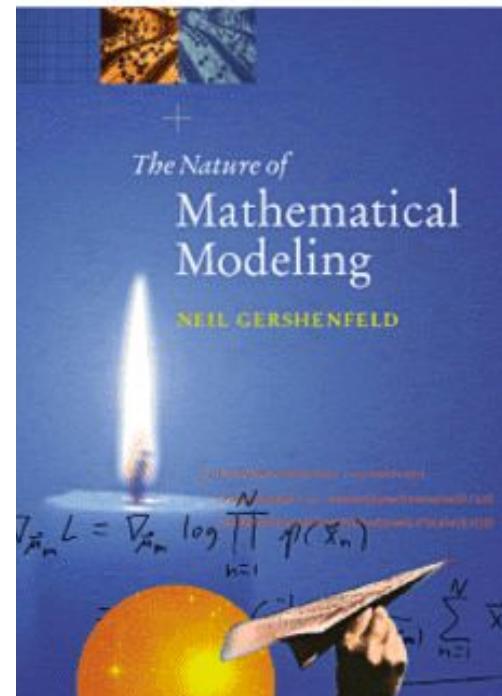
*Cambridge
University
Press*

NEIL GERSHENFELD



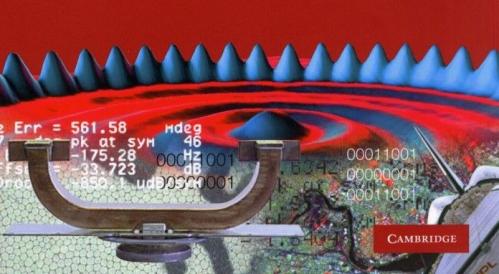
*The Physics of
Information
Technology*

NEIL GERSHENFELD



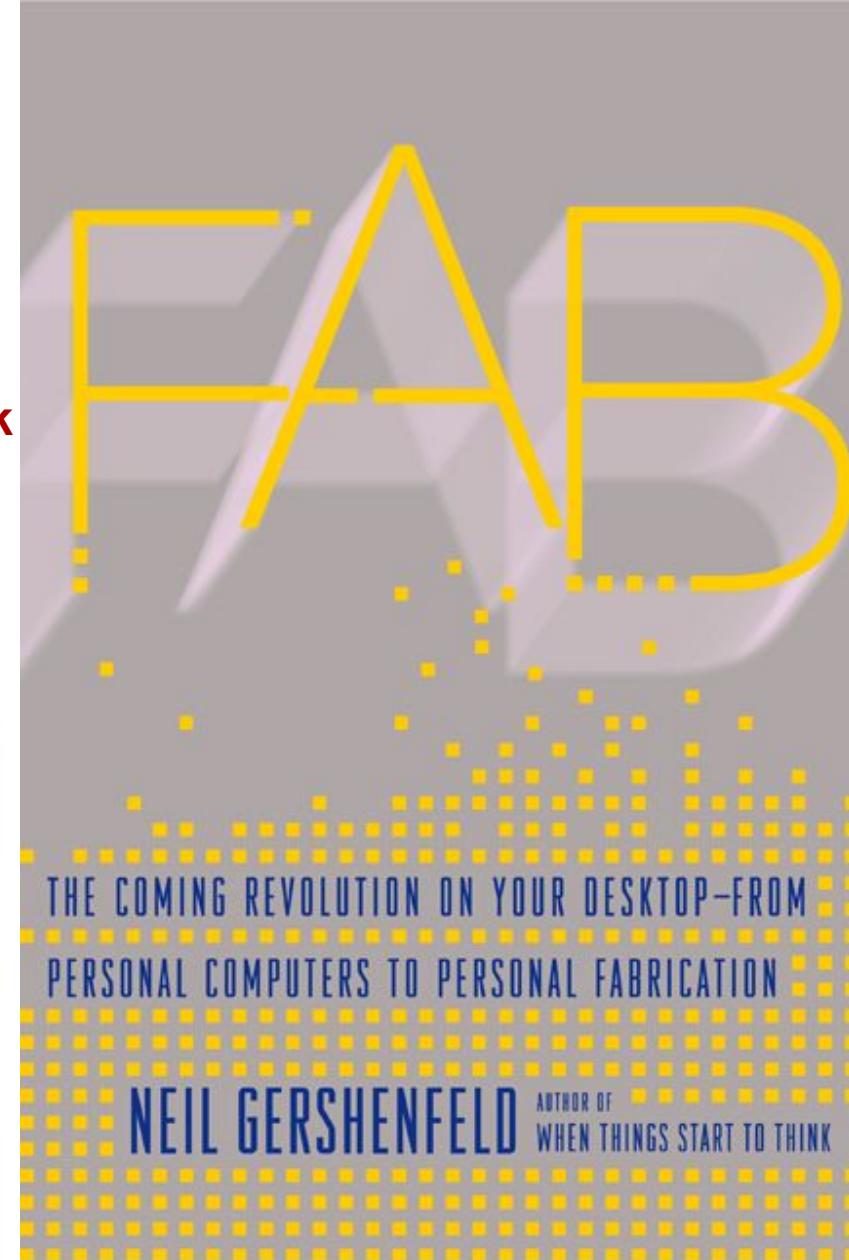
*The Nature of
Mathematical
Modeling*

NEIL GERSHENFELD



Err = 561.58
pk at sym 46
-175.28 000Hz 001
FSR = -33.723 000 dB
00011001
00000001
00011001

CAMBRIDGE



<http://cba.mit.edu/~neilg>